DESIGN/MANUFACTURING SEMINAR 2019



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So What?



Determines Level of Involvement in Approval Process by CAA (Design Change)

Determines Level of Involvement of Inspection Authorisation holder (Modification/Repair)



Considering a number of changes

- Changes to Delegation Scope of delegation (Finding of Compliance FoC)
- Changes to Schedule One iaw DO procedures/AC guidance
- Changes to AC43-9 Major/Minor Mod/repair guidance
- Changes to AC146-1 Major/Minor Design Change guidance, 337 Returns, DDH scope
- Changes to the "Major Modification Authorisation" Process FoC
- Changes to AC21-7 STC FoC
- Changes to Rules Definitions, CPR



What's Wrong?

Signs of confusion everywhere :

Owners, operators

Maintainers, LAMEs, Part 145 AMOs

Designers

Even the CAA...

Even the FAA



FAA Order 8300.16 :

1-4. Scope.

- **a.Process.** This order defines the process for the approval of technical data for major repairs and major alterations. This order does not provide guidance for making decisions on major or minor changes in type design.
- **b.Definitions.** The use of the terms "major" and "minor" are sometimes inappropriately applied or misunderstood. A major change in type design can be approved only by an ACO as an amended type certificate (ATC) or Supplemental Type Certificate (STC). A major alteration requires the use of FAAapproved technical data. ...



Why?

Delegating Finding of Compliance for STCs

- More clarity on FoC scope NOT a SoC/Technical scope
- Redundancy of "One-off Major Process" (100% FoC)?
- More clarity = more robustness = more consistency

Design Change vs Mod/Repair

- Part 21 vs Part 43

Major/Minor vs Major/Minor

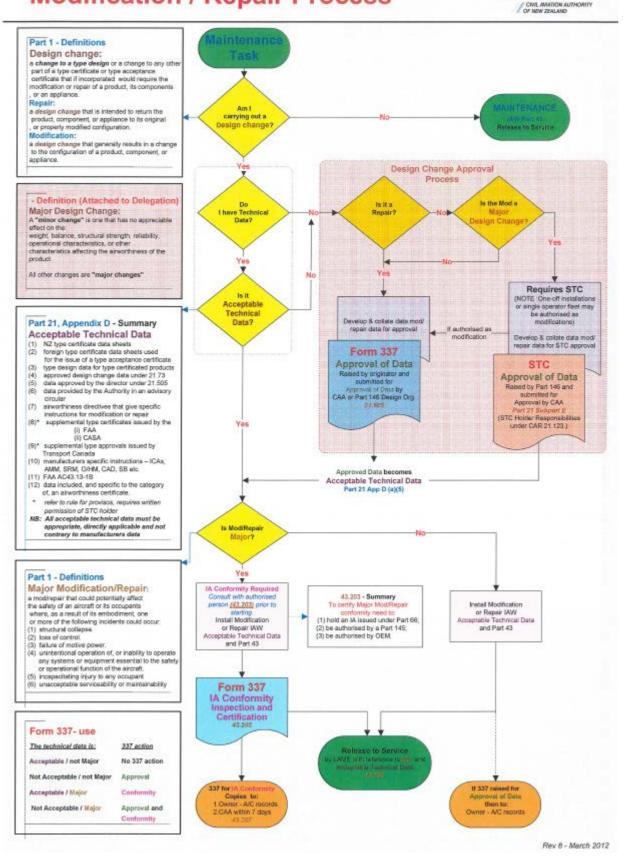
- Who can decide what?
- What it means?

Major/Minor Design Change Classification procedure that works for the Part 146 FoC and SoC scope vs Schedule One

Reporting 337 returns – what information should be reported?



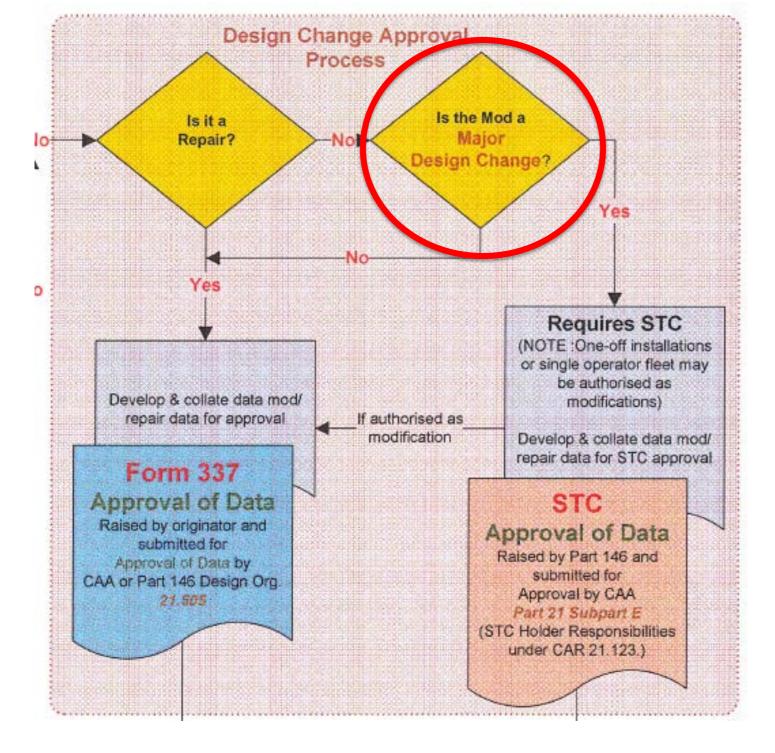
Modification / Repair Process



Informed by AC43-9

There are 2 Major/Minor determinations:

- 1. Part 21 context Design Changes
- Part 43 context Embodiment of Mod/Repair



Major / Minor Design Change –

Part 21 context – Airworthiness Design Stds

Criteria per Schedule One – DDH

Why? CAA LOI

Minor - Approve data by DDH per CAR 21.505, no direct CAA involvement in approval

Major – Approved by CAA through STC (21 Subpart E)



x=Major.

Major so must have CAA LOI

- Option 1 STC
- Determine Cert. Basis and present to CAA in PSCP
- Negotiate LOI with CAA (e.g. 75% FoC) in PSCP
- Agree PSCP with CAA
- Move to Compliance Phase
- CAA exposure = project
- AC21-7 outlines process

- Option 2 One-off Major Mod Auth.
- Determine Cert. Basis and present it to CAA
- Ask for 100% FoC i.e. CAA no LOI
- Present to CAA a certification plan
- Acceptable based on one tail number/one operator? Has the risk changed?
- CAA exposure = point-in-time
- Same as Re-classifying as Minor?

Major, definitely Major

Major, but not really Major

What's the real difference?

- Option 1 STC
 - Negotiate LOI with CAA (e.g. 75% FoC)
- Option 2 One-off Major Mod Auth.
- Ask for 100% FoC i.e. CAA no LOI

Extent of Finding of Compliance (FoC) delegation CAA Project vs point-in-time



Schedule One

- Attached to the Design Delegation Holder's Instrument of Delegation
- Defines Minor Design Change (tests Minor)
- Provides guidance on Major Design Changes (tests Major)
- Examples of Major Design Changes per discipline (tests Major)
- Provides Classification Process (tests Major)
- Generally aligned with EASA AMC/GM to 21A.91



Schedule One

Definitions:

For the purposes of design delegation the following definitions apply:

- 1. A major design change means a change that is not a 'minor design change'.
- A minor design change means a change that has no appreciable effect on the weight, balance, structural strength, reliability, operational characteristics, or other characteristics affecting the airworthiness of the product.
- Test criteria is minor can it fit within minor?
- If can't prove it is minor, then its major.

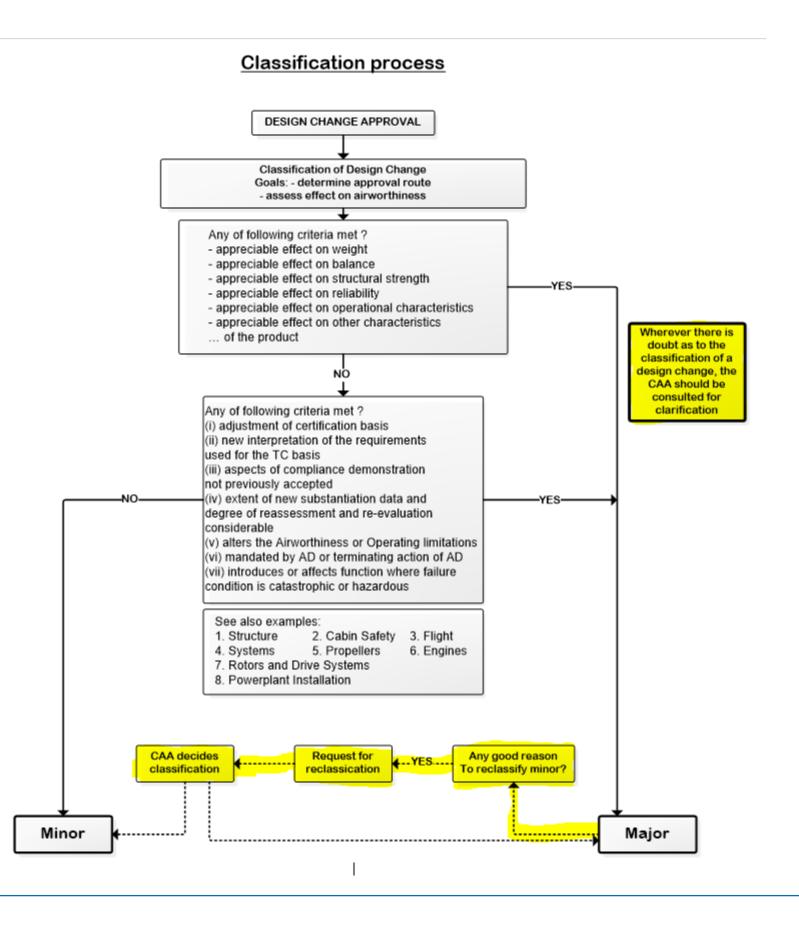
Be careful:

- if there is doubt, don't make it fit within minor.

Remember: Outcome is does CAA get involved in the approval process?

- Just ask...





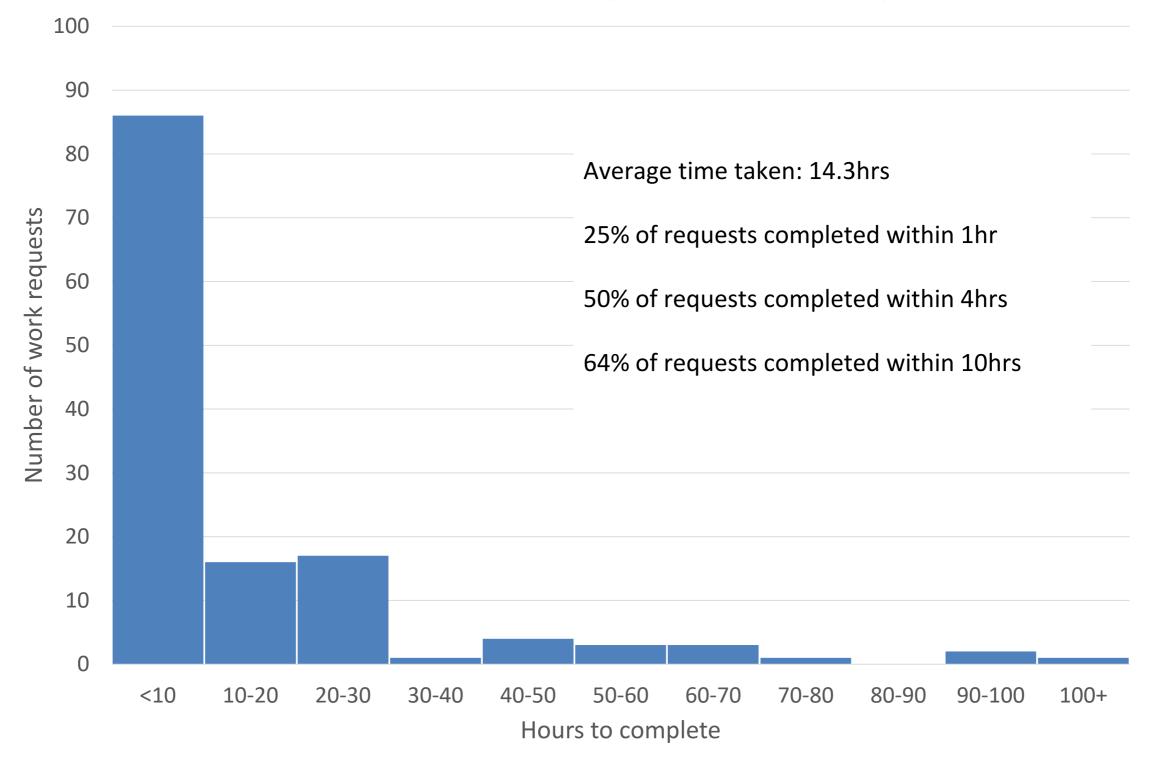


CPR – Changed Product Rule

A consideration for a **Major** Design Change only!!!

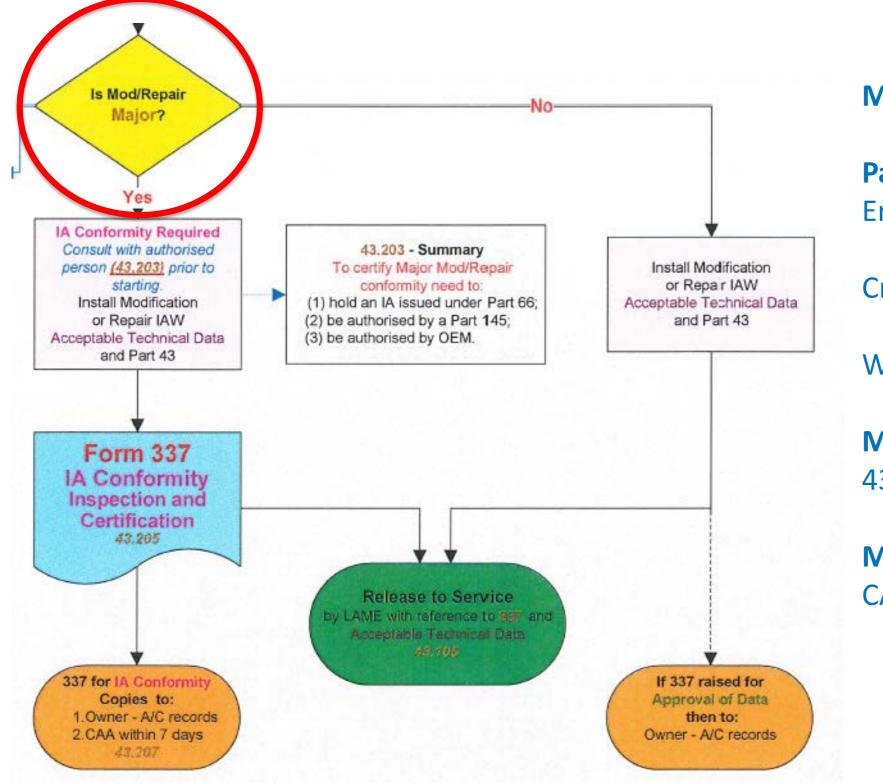
To determine whether the latest certification basis <u>must</u> be used, or original certification basis <u>can</u> be used, for a major design change.





Number of STC work requests by hours taken to complete







Part 43 context -Embodiment

Criteria per Part 1 – LAME

Why? IA LOI

Minor - RTS by LAME per CAR 43.105

Major – Conformity by IA per CAR 43.205



Major Modification

Major modification means a modification that could potentially affect the safety of an aircraft or its occupants where, as a result of its embodiment, one or more of the following incidents may occur:

- 1) structural collapse:
- 2) loss of control:
- 3) failure of motive power:
- 4) unintentional operation of, or inability to operate, any systems or equipment essential to the safety or operational function of the aircraft:
- 5) incapacitating injury to any occupant:
- 6) unacceptable unserviceability or maintainability:



Major Modification Repair

Major modification repair means a modification repair that could potentially affect the safety of an aircraft or its occupants where, as a result of its embodiment, one or more of the following incidents may occur:

- 1) structural collapse:
- 2) loss of control:
- 3) failure of motive power:
- 4) unintentional operation of, or inability to operate, any systems or equipment essential to the safety or operational function of the aircraft:
- 5) incapacitating injury to any occupant:
- 6) unacceptable unserviceability or maintainability:



Modification

Modification means a design change that generally results in a change to the configuration of a product, component, or appliance:





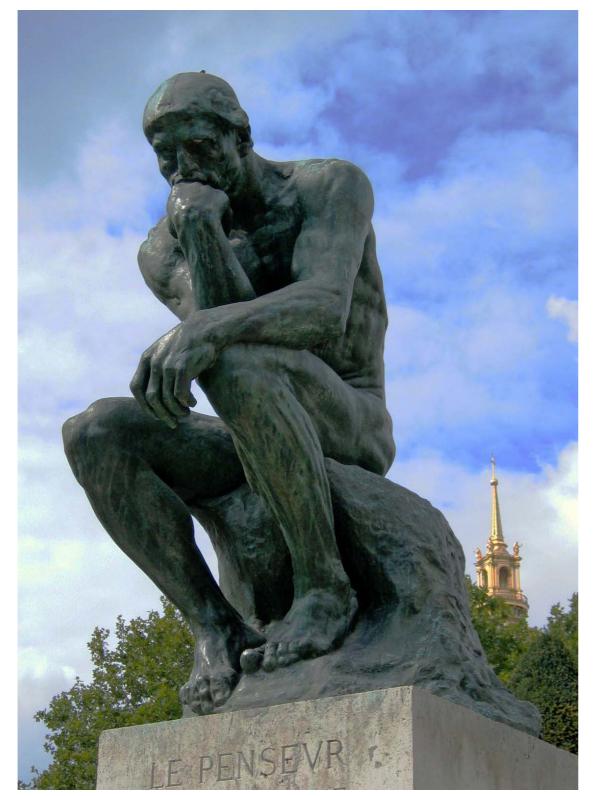
Repair means a **design change** that is intended to **return** the product, component, or appliance to its original, or properly modified configuration:



Design Change

Design change means a **change** to a type design or a **change** to any other part of a type certificate or type acceptance certificate that if incorporated would require the **modification** or **repair** of a product, its components, or an appliance:





So...

If a Modification means a Design Change...

...and a Repair means a Design Change...

...and a Design Change would require a Modification or Repair...

...and I treat Repairs as Design Changes to be approved as Modifications per the Instrument of Delegation...



Modification or Alteration?

Major modification means a modification that could potentially affect the safety of an aircraft or its occupants where, as a result of its <u>embodiment</u>, one or more of the following incidents may occur:

(1) structural collapse:

(2) loss of control:

(3) failure of motive power:

(4) unintentional operation of, or inability to operate, any systems or

equipment essential to the safety or operational function of the

aircraft:

(5) incapacitating injury to any occupant:

(6) unacceptable unserviceability or maintainability:

Major alteration means an alteration not listed in the aircraft, aircraft engine, or propeller specifications—

(1) That might appreciably affect weight,
balance, structural strength, performance,
powerplant operation, flight
characteristics, or other qualities affecting
airworthiness; or

(2) That is not <u>done</u> according to <u>accepted</u> <u>practices</u> or cannot be done by <u>elementary</u> <u>operations</u>.







NVIS re-qualification

FAA AC 26-2C - MG 16

"Due to the fundamental effect NVGs have on visual perception and the inherent characteristics of NVIS technology, modifications to the aircraft to make it NVIS-compliant should <u>always be considered a major alteration</u>"

What about changes to existing approved configs?

EASA Certification Memo CM-FT-001:

Major/Minor based on....

- > experience and knowledge of the specific organisation acquired in previous NVIS projects,
- type/model affected,
- extent and effect of the modification
- kind of NVIS technology applied, and
- ➢ NVIS approval.





Ask yourself if a pilot, engineer, passenger or loved one would expect CAA to have some oversight of this design change, or would they be comfortable knowing CAA directly wasn't involved in approving this?



